



Website: www.weihualaser.com Email: sales@jnweihua.com

100W Laser power supply Instruction

一、100W Laser power supply picture



二、Main Feature:

The new stable laser power supply, the biggest feature: the modular design automatically detects the laser power signal, automatic detection of water protection! The mounting holes are all the same and are suitable for factory assembly. 1. It adopts zero-current half-bridge soft-switching circuit, which makes the power supply have high efficiency and fast response, and it is easy to cooperate with laser tubes of various manufacturers.

- 2, port control is simple, adapt to high and low level two signals, use TTL level to control the start and stop of the laser, and add an abnormal protection switch to detect whether the external water, ventilation and so on.
- 3, laser power adjustment can input 0 to 5V analog signal, can also input PWM signal to control the laser power.
- 4. The power supply has an open circuit protection function: in the case of good protection grounding, the power supply can work in an open state for a short time, so as to avoid damage of the laser power source caused by the bursting of the laser tube.
- 5. Factory aging test: Each power supply will pass the high temperature 60 degree 12 hour aging test



Website: www.weihualaser.com Email: sales@jnweihua.com

under full load condition, and the power supply test will be started and stopped 500 times in 7 seconds.

三、Main Technical Parameter:

Note that the 80 watt power supply peaks at 90 watts and most of the current 80 watt laser tube peaks

At 100 watts, a 100 watt power supply matching laser tube is recommended. If it is a long time and low power work, pay attention to

Engraving can still be used with this power supply to match the laser tube.

Dimension: 100W: 230mm*161mm*96mm Net weight: 2.8kg

四、Technical Parameter of Black serial laser power supply:

Item		MYJG-50 W	MYJG-60 W	M Y J G - 8 0 R	MYJG-10 0	MYJG-13 0W	MYJG-15 0W
Input	AC input voltage	AC220V/AC110V					
mput	AC input frequency	nput 47~440Hz	140Hz				
Output	Maximum voltage output	22KV	24KV	26KV	28KV	30KV	31KV
	Maximum current output	22mA(De pending on the laser tube of different manufactu rers)	25mA(De pending on the laser tube of different manufactu rers)	28mA(De pending on the laser tube of different manufactu rers)	30mA(De pending on the laser tube of different manufactu rers)	35mA(De pending on the laser tube of different manufactu rers)	38mA(De pending on the laser tube of different manufactu rers)
Max	L*W*H	171*161*	197*161*9	197*161*9	230*161*9	305*161*9	305*161*9
dimension	(mm)	91	1	1	1	1	1
Weight	kg	1.5	2.1	2.1	2.8	3.6	3.6
Color	-	Black					
Efficiency		91%					
Protection	Overcurrent protection	130%x Max current					
	Open circuit protection	yes (short time)					
Structure	Exhaust fan						
Work environmen t	-30°C+65°C						
Relative	20~85%RH(No						
Humidity				condensati			



Jinan Weihua Machinery & Equipment Co., Ltd Website: www.weihualaser.com Email: sales@jnweihua.com

	Input—Ou	AC1500V1minute ≤10mA	
	tput		
	Input—Sh	AC1500V1 minute≤10mA	
	ell		
	Output—S	Connection	
	hell		
Insulation	≥50MΩ (DC500V)		
resistance			
Ground	≤1mA (AC220V) ≤0.5mA (AC110V)		
leakage			
Current			
Vibration	Amplitude 0.5mm Frequency 10∼55Hz3 Dimensional		
resistance	direction 2 hours		
Trouble	≥30,000hours		
free time			
Full load			
60 ° C high		12 hours	
temperatu			
re test			
7 second		500 times	
start and	500 times		
stop power			
test			



Website: www.weihualaser.com Email: sales@jnweihua.com

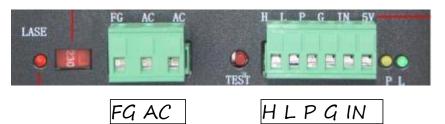
五、100W Laser power difference:

The same point: ① used electronic components, high voltage package is basically the same, have a higher stability;

Different points: ① terminal definition is different, the wiring is different; ② different sizes, installation dimensions are different.

六, the terminal definition:

Aluminum case 100W/black 100W/yellow 100W terminal definition



FG: Grounding AC: 110V/220V

H: Laser light control (active high)

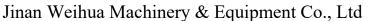
L: Laser light control (active low)

P: Water protection switch (grounding is valid)

G: Signal ground

IN: laser energy control signal) $(0\sim5V)$

5V: Output 5V



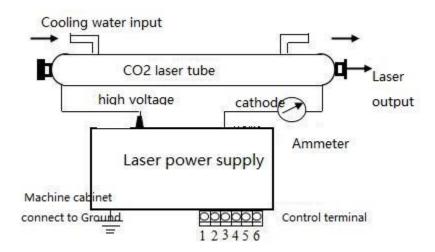


Website: www.weihualaser.com Email: sales@jnweihua.com

七、Power detection instructions:

In the standby state of the power supply, the fan turns, the signal terminal is unplugged, and after the TEST switch on the power supply, the laser tube outputs the laser, the power supply is basically normal; if the laser tube does not emit laser light, the laser tube or the laser power supply is abnormal.

八. Wiring diagram of power supply and laser:





(Positive

Current reflow (negative electrode)

九、Precautions::

- 1. The laser tube must be cooled with water when working!
- 2. The high voltage output must not open the way! (The positive and negative terminals of the high voltage output must be properly connected to the positive and negative terminals of the laser.)



Website: www.weihualaser.com Email: sales@jnweihua.com

3. The bleeder resistor has been added to the power supply. After the power is cut off, the residual voltage can be discharged within two seconds. But for the sake of safety, you should still pay attention to the electric shock! (The high-voltage output must ensure the insulation safety requirements of the 40KV high-voltage suspension at both ends.)

4. The laser power supply must use a three-hole socket with a ground terminal. The case must be strictly grounded! To avoid electric shock.

+. Laser power supply common problems and solutions



Jinan Weihua Machinery & Equipment Co., Ltd Website: www.weihualaser.com Email: sales@jnweihua.com

Fault phenomenon	Reason	Measure to judge	How to do
-	External wiring reverses AC and FG	See if you connect the AC FG	Wired correctly according to the label
	External wiring There is a short circuit between AC and AC.	Use a multimeter to measure two AC Whether short circuit	Rewire to remove short circuit
	internal AC and AC or AC and FG short circuit other reasons		Return to factory maintenance
There is AC but the power	fan socket is loose	Manual light	Open the case and plug in the socket
supply fan does not turn	the fan is bad	Manual light	Change fan or return to factory for repair
	the internal fuse is blown	Manual no light	Return to factory maintenance
	Control line wiring is incorrect	According to the instructions, check the wiring or not	Re-wire properly
	the internal connector is loose	Open the machine case to check	Plug in the connector
Have AC but not light	the protection switch is enabled but there is no water or the water switch does not work. normal	The voltage between WP and G is greater than 0.5V	Flow Water or change flow-water switch
	the light control signal logic is incorrect	When the high level controls the light, the voltage between TH and G is lower than 3V.	Change control board or change ground point
		When the low level controls the light, the voltage between TL and G is higher than 0.3V.	
	the power control signal is zero	The voltage between IN and G is 0	Raise the voltage between IN and G



Jinan Weihua Machinery & Equipment Co., Ltd Website: www.weihualaser.com Email: sales@jnweihua.com

	the internal fuse is blown	Fan does not turn	Return to factory maintenance
	other reasons		Return to factory maintenance
	When the low level controls the	The voltage between TL	Disconnect the
Always have	light, the short circuit between TL and G	and G is always 0	connection between TL and G
light	und G		and G



Website: www.weihualaser.com Email: sales@jnweihua.com

	1.Bad logic circuit		Return to factory for repair
	2.Manual light switch is broken		Replace manual light switch
	3.Other reasons		Return to factory for repair
	1.AC input voltage is low	The output current is consistently maintained	Add AC voltage regulator
The current cannot be adjusted	2.The power supply and laser do not match well	at around 5mA	Return to factory for repair
	The board power control signal and IN are not connected properly.	The output current is consistently maintained at around 10mA.	Reconnect the components.
	3.The power adjustment potentiometer is broken	The output current fluctuates, sometimes increasing and sometimes decreasing.	Replace the power control potentiometer.
	4.The frequency or amplitude of PWM is inappropriate		Adjust the PWM frequency or amplitude
	5.Internal transformer is broken6.The wire inside is not functioning	The output current is consistently maintained at around 5mA	Return to factory for repair
	7.Other reasons		
Working laser Head turmoil	The ground wire is not connected well		Reliably connect the ground
Light at work Sometimes no laser			of the control board, the chassis of the laser power
When the two			supply, and the 5V ground
laser heads			of the control board power
work, the			supply.
unusual			On the outer casing of the
			laser machine

If you have any interesting in weihua laser product, please don't hesitate to contact us!

Mobile & Whatsapp: +86-15853160596

Email: sales@jnweihua.com
Website:www.weihualaser.com