



Jinan Weihua Machinery & Equipment Co., LTD

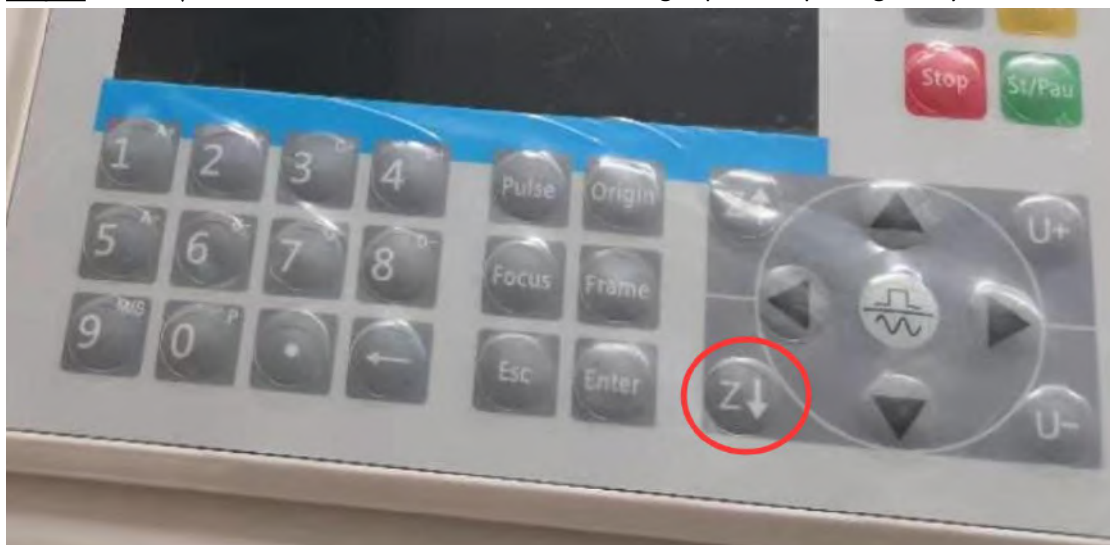
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Step 1: Before turn on the laser machine (not connect electricity to laser machine), please connect the rotary axis to laser machine:

Remove the Terminal of Y axis from driver. Then connect the terminal of rotary axis to the driver.

Step 2. connect electricity to laser machine, and turn on the laser machine, please note: after turn on the laser machine, please click “ESC” button on panel.

Step 3. Click “Z↓” to make work table down to make enough space for putting rotary axis.



Step 4: Put the materials such as bottle on the rotary axis and fix it,

Step 5: Move laser head be up of the materials:



X axis direction movement: please press

Y axis direction movement: need to move it by hand , but don't use too strong force.
(why by hand? Because Y axis was removed.)

Step 6: To set focal distance: to see this link:

<https://youtu.be/6XWMBmvLbJ0>

About how to set focal length, please don't according this: <https://youtu.be/PChklyxZ4il> (in this link, the laser machine is without auto focus, while your machine is with it.)

Step 7: after set focal length, how to operate the software for rotary axis, please see this link:



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